
1

2

		“ ”						
		“ ”						
		“ ”						
		“ ”						

“

”

“

--	--	--	--	--

	A	B	C	D	

					—
		5 mm 1.5 mm	75 mm 15 mm	5 5mm	—
	2m²		3m²	3m² 9m²	—

“ ”

“ ”

“

”

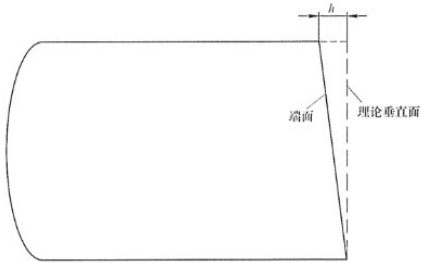
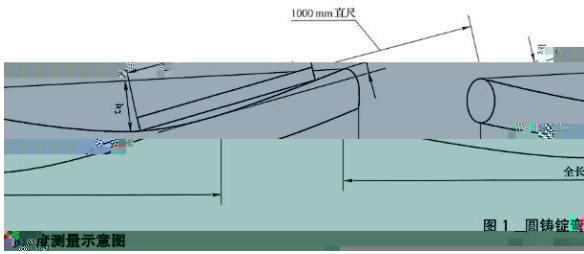


图 2 圆铸锭端面切斜度测量示意图

66

661 , ,

,
662 , ,

,
663

664 :

a) , ,

b) , **40mm** ,

40mm

665 , ,

666 ,

7

71 **312**

72 , **GBT 3199**

A

	%	
	1 15	/ 2m .
	15 25	1 2m
	25 35	05 1m
	35 45	
	5	05 /

B

	%	1	2
A			
	> 85%	15%	
	15%		
B			
	> 75%	25%	
	10% 10% 5%		
C			
	> 65%	35%	
	10% 15% 10%		
D			
	> 55%	45%	
	5% 10% 25% 5%		